

# DIESEL GENERATOR SET



## DE165E0

**Diesel Generator Set**  
**Exclusively from your Cat® dealer**

EU stage IIIA emissions compliant.  
 Suitable for Mobile Applications in the European Community.

Image shown may not reflect actual package

<b>Output Ratings</b>		
<b>Generator Set Model - 3 Phase</b>	<b>Prime*</b>	<b>Standby*</b>
400/230 V, 50 Hz	150.0 kVA 120.0 kW	165.0 kVA 132.0 kW
480/277 V, 60 Hz	168.8 kVA 135.0 kW	187.5 kVA 150.0 kW

\* Refer to ratings definitions on page 4.  
 Ratings at 0.8 power factor.

<b>Technical Data</b>		
<b>Engine Make &amp; Model:</b>	Caterpillar C7.1	
<b>Generator Model:</b>	R2453L4	
<b>Control Panel:</b>	EMCP 4.1	
<b>Base Frame Type:</b>	Heavy Duty Fabricated Steel	
<b>Circuit Breaker Type:</b>	/ 3 Pole MCCB	
<b>Frequency:</b>	<b>50 Hz</b>	<b>60 Hz</b>
<b>Engine Speed: RPM</b>	1500	1800
<b>Fuel Tank Capacity: litres (US gal)</b>	349 (92.2)	
<b>Fuel Consumption, Prime: l/hr (US gal/hr)</b>	32.4 (8.6)	37.9 (10.0)
<b>Fuel Consumption, Standby : l/hr (US gal/hr)</b>	35.1 (9.3)	41.6 (11.0)

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## Engine Technical Data

Physical Data	
<b>Manufacturer:</b>	Caterpillar
<b>Model:</b>	C7.1
<b>No. of Cylinders/Alignment:</b>	6 / In Line
<b>Cycle:</b>	4 Stroke
<b>Induction:</b>	Turbocharged Air To Air Charge Cooled
<b>Cooling Method:</b>	Water
<b>Governing Type:</b>	Mechanical
<b>Governing Class:</b>	ISO 8528 G2
<b>Compression Ratio:</b>	16.0:1
<b>Displacement:</b> l (cu.in)	7.0 (427.8)
<b>Bore/Stroke:</b> mm (in)	105.0 (4.1)/135.0 (5.3)
<b>Moment of Inertia:</b> kg m <sup>2</sup> (lb. in <sup>2</sup> )	1.53 (5228)
<b>Engine Electrical System:</b>	
-Voltage/Ground:	12/Negative
-Battery Charger Amps:	85
<b>Weight:</b> kg (lb) - Dry:	788 (1737)
- Wet:	822 (1812)

Air System	50 Hz	60 Hz
<b>Air Filter Type:</b>	Paper Element	
<b>Combustion Air Flow:</b>		
m <sup>3</sup> /min (cfm)	<b>-Standby:</b> 10.7 (377)	15.0 (529)
	<b>-Prime:</b> 10.0 (354)	14.4 (509)
<b>Max. Combustion Air Intake</b>		
<b>Restriction:</b> kPa (in H <sub>2</sub> O)	3.0 (12.0)	3.0 (12.0)
<b>Radiator Cooling Air Flow:</b>		
m <sup>3</sup> /min (cfm)	303.4 (10714)	239.4 (8454)
<b>External Restriction to</b>		
<b>Cooling Air Flow:</b> Pa (in H <sub>2</sub> O)	125 (0.5)	125 (0.5)

Cooling System	50 Hz	60 Hz
<b>Cooling System Capacity:</b>		
l (US gal)	21.0 (5.5)	21.0 (5.5)
<b>Water Pump Type:</b>	Centrifugal	
<b>Heat Rejected to Water &amp; Lube Oil:</b> kW (Btu/min)		
<b>-Standby:</b>	75.7 (4305)	80.1 (4555)
<b>-Prime:</b>	69.1 (3930)	73.5 (4180)
<b>Heat Radiation to Room:</b> Heat radiated from engine and alternator		
kW (Btu/min)	<b>-Standby:</b> 22.3 (1268)	25.0 (1422)
	<b>-Prime:</b> 20.0 (1137)	22.6 (1285)
<b>Radiator Fan Load:</b> kW (hp)	4.5 (6.0)	8.0 (10.7)
Cooling system designed to operate in ambient conditions up to 50°C (122°F). Contact your local Cat dealer for power ratings at specific site conditions.		

Lubrication System	
<b>Oil Filter Type:</b>	Spin-On, Full Flow
<b>Total Oil Capacity I (US gal):</b>	16.5 (4.4)
<b>Oil Pan I (US gal):</b>	14.9 (3.9)
<b>Oil Type:</b>	API CH4 / CI4 15W-40
<b>Cooling Method:</b>	Water

Performance	50 Hz	60 Hz
<b>Engine Speed:</b> RPM	1500	1800
<b>Gross Engine Power:</b> kW (hp)		
<b>-Standby:</b>	149.1 (200.0)	171.8 (230.0)
<b>-Prime:</b>	136.0 (182.0)	155.4 (208.0)
<b>BMEP:</b> kPa (psi)		
<b>-Standby:</b>	1701.0 (246.7)	1633.0 (236.8)
<b>-Prime:</b>	1551.0 (225.0)	1477.0 (214.2)
<b>Regenerative Power:</b> kW	6.7	7.7

Fuel System				
<b>Fuel Filter Type:</b>	Replaceable Element			
<b>Recommended Fuel:</b>	Class A2 Diesel or BSEN590			
<b>Fuel Consumption:</b> l/hr (US gal/hr)				
	<b>110% Load</b>	<b>100% Load</b>	<b>75% Load</b>	<b>50% Load</b>
<b>Prime</b>				
50 Hz	35.1 (9.3)	32.4 (8.6)	25.0 (6.6)	16.7 (4.4)
60 Hz	41.6 (11.0)	37.9 (10.0)	29.2 (7.7)	19.9 (5.3)
<b>Standby</b>				
50 Hz	35.1 (9.3)	27.3 (7.2)	18.4 (4.9)	
60 Hz	41.6 (11.0)	32.1 (8.5)	22.0 (5.8)	
(based on diesel fuel with a specific gravity of 0.85 and conforming to BS2869, Class A2)				

Exhaust System	50 Hz	60 Hz
<b>Silencer Type:</b>	Industrial	
<b>Silencer Model &amp; Quantity:</b>	EXSY2 (1)	
<b>Pressure Drop Across</b>		
<b>Silencer System:</b> kPa (in Hg)	-	-
<b>Silencer Noise Reduction</b>		
<b>Level:</b> dB	-	-
<b>Max. Allowable Back</b>		
<b>Pressure:</b> kPa (in. Hg)	6.0 (1.8)	6.0 (1.8)
<b>Exhaust Gas Flow:</b>		
m <sup>3</sup> /min (cfm)	<b>-Standby:</b> 25.5 (902)	32.2 (1137)
	<b>-Prime:</b> 23.9 (843)	31.9 (1125)
<b>Exhaust Gas Temperature:</b> °C (°F)		
<b>-Standby:</b>	484 (903)	407 (765)
<b>-Prime:</b>	484 (903)	407 (765)

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## Generator Performance Data

Data Item	50 Hz				60 Hz				
	415/240V	400/230V 230/115V 200/115V	380/220V 220/110V	220/127V	480/277V 240/139V	380/220V 220/110V	240/120V 208/120V		440/254V 220/127V
Motor Starting Capability* kVA	232	218	194	261	211	161	187	-	195
Short Circuit Capacity** %	300	300	300	300	300	300	300	300	300
Reactances: Per Unit									
Xd	2.750	2.960	3.280	2.450	2.780	3.350	3.700	-	3.310
X'd	0.240	0.260	0.290	0.210	0.240	0.390	0.320	-	0.290
X''d	0.101	0.109	0.121	0.090	0.102	0.163	0.136	-	0.122

Reactances shown are applicable to prime ratings.

\*Based on 30% voltage dip at 0.6 power factor and SHUNT excitation system.

\*\* With optional Permanent Magnet generator or AREP excitation.

## Generator Technical Data

Physical Data	
Manufactured for Caterpillar by:	
Model:	R2453L4
No. of Bearings:	1
Insulation Class:	H
Winding Pitch - Code:	2/3 - M0
Wires:	12
Ingress Protection Rating:	IP23
Excitation System:	SHUNT
AVR Model:	Mark V

Operating Data	
Overspeed: RPM	2250
Voltage Regulation: (steady state)	+/- 0.5%
Wave Form NEMA = TIF:	50
Wave Form IEC = THF:	2.0%
Total Harmonic Content LL/LN:	2.0%
Radio Interference:	Suppression is in line with European Standard EN61000-6
Radiant Heat: kW (Btu/min)	
-50 Hz:	10.1 (574)
-60 Hz:	12.7 (722)

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## Technical Data

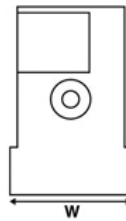
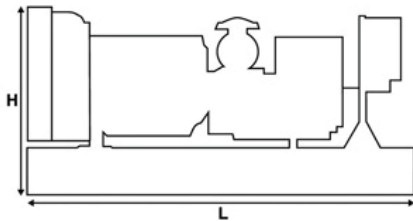
Voltage 50 Hz	Prime		Standby	
	kVA	kW	kVA	kW
415/240V	150.0	120.0	165.0	132.0
400/230V	150.0	120.0	165.0	132.0
380/220V	150.0	120.0	165.0	132.0
230/115V	150.0	120.0	165.0	132.0
220/127V	150.0	120.0	165.0	132.0
220/110V	150.0	120.0	165.0	132.0
200/115V	150.0	120.0	165.0	132.0

Voltage 60 Hz	Prime		Standby	
	kVA	kW	kVA	kW
480/277V	168.8	135.0	187.5	150.0
220/127V	168.8	135.0	187.5	150.0
380/220V	168.8	135.0	185.0	148.0
240/120V	168.8	135.0	187.5	150.0
440/254V	-	-	-	-
220/110V	168.8	135.0	185.0	148.0
208/120V	168.8	135.0	187.5	150.0
240/139V	168.8	135.0	187.5	150.0

## Weights & Dimensions

Weights: kg (lb)	
Net (+ lube oil)	1707 (3763)
Wet (+ lube oil & coolant)	1728 (3810)
Fuel, lube oil & coolant	2024 (4461)

Dimensions: mm (in)	
Length	2500 (98.4)
Width	1120 (44.1)
Height	1528 (60.2)



**Note:** General configuration not to be used for installation. See general dimension drawings for detail.

## Definitions

### Standby Rating

These ratings are applicable for supplying continuous electrical power (at variable load) in the event of a utility power failure. No overload is permitted on these ratings. The alternator on this model is peak continuous rated (as defined in ISO 8528-3).

### Prime Rating

Output available with varying load for an unlimited time. Average power output is 70% of the prime power rating. Typical peak demand is 100% of prime rated kW with 10% overload capability for emergency use for a maximum of 1 hour in 12. Overload operation cannot exceed 25 hours per year.

### Standard Reference Conditions

Note: Standard reference conditions 25°C (77°F) air inlet temp, 100m (328ft) A.S.L. 30% relative humidity. Fuel consumption data at full load with diesel fuel with specific gravity of 0.85 and conforming to BS2869: 1998, Class A2.

## General Data

### Documents

A full set of operation and maintenance manuals and circuit wiring diagrams.

### Quality Standards

The equipment meets the following standards: **IEC60034-1, IEC60034-22, ISO3046, ISO8528, NEMA MG 1-32, NEMA MG 1-33, 2004/108/EC, 2006/42/EC, 2006/95/EC.**

## SOAR POWER GROUP

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Performance No.:

Feature Code:

Gen. Arr. Number:

Source: U.S. Sourced

LEHF0000-00 (00/00)

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