Cat® 3412

Diesel Generator Sets





Image shown may not reflect actual configuration

Bore – mm (in)	137.2 (5.4)		
Stroke – mm (in)	152.4 (6)		
Displacement – L (in³)	27.02 (1648.86)		
Compression Ratio	13.0:1		
Aspiration	TA		
Fuel System	Pump and Lines		
Governor Type	ADEM™ A5		

Standby 50 Hz kVA (ekW)	Prime 50 Hz kVA (ekW)	Emissions Performance
750 (600)	680 (544)	Optimized for Low Fuel Consumption

Standard Features

Cat® Diesel Engine

- Designed and optimized for low fuel consumption
- Reliable performance proven in thousands of applications worldwide

Generator Set Package

- Accepts 100% block load in one step and meets other NFPA 110 loading requirements
- Conforms to ISO 8528-5 G3 load acceptance requirements
- Reliability verified through torsional vibration, fuel consumption, oil consumption, transient performance, and endurance testing

Alternators

- Superior motor starting capability minimizes need for oversizing generator
- Designed to match performance and output characteristics of Cat diesel engines

Cooling System

- Cooling systems available to operate in ambient temperatures up to 50°C (122°F)
- · Tested to ensure proper generator set cooling

EMCP 4 Control Panels

- User-friendly interface and navigation
- Scalable system to meet a wide range of installation requirements
- Expansion modules and site specific programming for specific customer requirements

Warranty

- 24 months/1000-hour warranty for standby and mission critical ratings
- 12 months/unlimited hour warranty for prime and continuous ratings
- Extended service protection is available to provide extended coverage options

Worldwide Product Support

- Cat dealers have over 1,800 dealer branch stores operating in 200 countries
- Your local Cat dealer provides extensive post-sale support, including maintenance and repair agreements

Financing

- Caterpillar offers an array of financial products to help you succeed through financial service excellence
- Options include loans, finance lease, operating lease, working capital, and revolving line of credit
- Contact your local Cat dealer for availability in your region

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Optional Equipment

Engine	Power Termination	Vibration Isolators		
Air Cleaner	Туре	☐ Spring		
☐ Single element☐ Dual element	☐ Bus bar ☐ Circuit breaker	Cat Connect		
☐ Heavy duty	□ 1600A □ IEC	Connectivity		
Muffler	☐ 2500A ☐ 3-pole ☐ UL ☐ 4-pole	□ Ethernet		
☐ Industrial grade (10 dB)☐ Critical grade (35 dB)☐	☐ Manually operated ☐ Electrically operated	☐ Cellular☐ Satellite		
Starting	Trip Unit	Extended Service Options		
□ Standard batteries□ Oversized batteries□ Heavy duty electric starter(s)	LSI	Terms		
	Factory Enclosure	☐ 2 year (prime) ☐ 3 year		
□ Dual electric starter(s)□ Jacket water heater	□ Weather protective□ Sound attenuated	☐ 5 year ☐ 10 year		
Alternator		Coverage		
Output voltage	Fuel Tank	☐ Silver ☐ Gold ☐ Platinum ☐ Platinum Plus		
□ 380V	☐ 317 gal (1200 L)			
□ 400V □ 415V	Control System			
Temperature Rise	Controller ☐ EMCP 4.2B	Ancillary Equipment		
(over 40°C ambient) □ 125°C □ 105°C	□ EMCP 4.3 □ EMCP 4.4	☐ Automatic transfer switch (ATS)		
□ 80°C	Attachments	☐ Uninterruptible power supply (UPS)☐ Paralleling switchgear☐ Paralleling controls		
Winding type	☐ Local annunciator module			
☐ Random wound	☐ Remote annunciator module☐ Expansion I/O module			
Excitation	☐ Remote monitoring software	Certifications		
☐ Internal excitation	Charging	☐ EU Certification of		
☐ Permanent magnet (PM)	Charging	Conformance (CE) EEC Declaration of Conformit		
Attachments ☐ Anti-condensation heater	☐ Battery charger – 5A			

Note: Some options may not be available on all models. Certifications may not be available with all model configurations. Consult factory for availability.

☐ Stator and bearing temperature monitoring and protection

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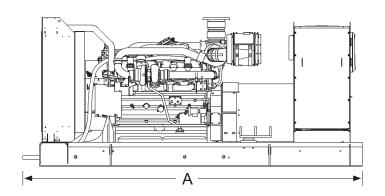
Package Performance

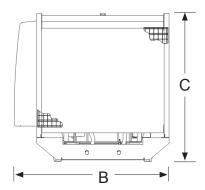
Performance	Standby	Prime
Frequency	50 Hz	50 Hz
Gen set power rating with fan	600 ekW	544 ekW
Gen set power rating with fan @ 0.8 power factor	750 kVA	680 kVA
Emissions	Low Fuel	Low Fuel
Performance number	EM1168-01	EM1169-01
Fuel Consumption		
100% load with fan – L/hr (gal/hr)	158.9 (42.0)	144.9 (38.3)
75% load with fan – L/hr (gal/hr)	121.6 (32.1)	111.0 (29.3)
50% load with fan - L/hr (gal/hr)	85.3 (22.5)	78.3 (20.7)
25% load with fan – L/hr (gal/hr)	49.8 (13.2)	46.1 (12.2)
Cooling System		
Radiator air flow restriction (system) – kPa (in. water)	0.12 (0.48)	0.12 (0.48)
Radiator air flow – m³/min (cfm)	815 (28781)	815 (28781)
Engine coolant capacity – L (gal)	58.6 (15.5)	58.6 (15.5)
Radiator coolant capacity – L (gal)	90.0 (23.8)	90.0 (23.8)
Total coolant capacity – L (gal)	148.8 (39.3)	148.8 (39.3)
Inlet Air		
Combustion air inlet flow rate – m³/min (cfm)	45.6 (1610.2)	41.2 (1455.9)
Exhaust System		
Exhaust stack gas temperature – °C (°F)	536.0 (996.8)	528.1 (982.5)
Exhaust gas flow rate – m³/min (cfm)	129.8 (4583.4)	116.1 (4099.2)
Exhaust system backpressure (maximum allowable) – kPa (in. water)	6.7 (27.0)	6.7 (27.0)
Heat Rejection		
Heat rejection to jacket water – kW (Btu/min)	359 (20416)	327 (18624)
Heat rejection to exhaust (total) – kW (Btu/min)	591 (33610)	528 (30027)
Heat rejection to aftercooler – kW (Btu/min)	72 (4100)	56 (3181)
Heat rejection to atmosphere from engine – kW (Btu/min)	96 (5459)	100 (5690)
Heat rejection from alternator – kW (Btu/min)	24 (1348)	21 (1189)
Emissions (Nominal)		
NOx mg/Nm³ (g/hp-h)	2947.9 (6.16)	2901.8 (6.09)
CO mg/Nm³ (g/hp-h)	170.2 (0.36)	176.9 (0.37)
HC mg/Nm³ (g/hp-h)	109.5 (0.23)	86.8 (0.18)
PM mg/Nm³ (g/hp-h)	45.1 (0.09)	44.6 (0.09)
Emissions (Potential Site Variation)		
NOx mg/Nm³ (g/hp-h)	3566.9 (7.46)	3511.1 (7.37)
CO mg/Nm³ (g/hp-h)	318.3 (0.67)	330.9 (0.69)
HC mg/Nm³ (g/hp-h)	207.0 (0.43)	164.0 (0.34)
PM mg/Nm³ (g/hp-h)	87.9 (0.18)	87.0 (0.87)

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Weights and Dimensions





Standby	Prime	Dim "A"	Dim "B"	Dim "C"	Dry Weight
50 Hz kVA (ekW)	50 Hz kVA (ekW)	mm (in)	mm (in)	mm (in)	kg (lb)
750 (600)	680 (544)	4125 (162.4)	1989 (78.3)	1906 (75)	

Note: For reference only. Do not use for installation design. Contact your local Cat dealer for precise weights and dimensions.

Ratings Definitions

Standby

Output available with varying load for the duration of the interruption of the normal source power. Average power output is 70% of the standby power rating. Typical operation is 200 hours per year, with maximum expected usage of 500 hours per year.

Prime

Output available with varying load for an unlimited time. Average power output is 70% of the prime power rating. Typical peak demand is 100% of prime rated ekW with 10% overload capability for emergency use for a maximum of 1 hour in 12. Overload operation cannot exceed 25 hours per year.

Applicable Codes and Standards

AS1359, CSA C22.2 No100-04, UL142, UL489, UL869, UL2200, NFPA37, NFPA70, NFPA99, NFPA110, IBC, IEC60034-1, ISO3046, ISO8528, NEMA MG1-22, NEMA MG1-33, 2014/35/EU, 2006/42/EC, 2014/30/EU.

Note: Codes may not be available in all model configurations. Please consult your local Cat dealer for availability.

Data Center Applications

Tier III/Tier IV compliant per Uptime Institute requirements. ANSI/TIA-942 compliant for Rated-1 through Rated-4 data centers.

Fuel Rates

Fuel rates are based on fuel oil of 35° API [16° C (60° F)] gravity having an LHV of 42 780 kJ/kg (18,390 Btu/lb) when used at 29°C (85° F) and weighing 838.9 g/liter (7.001 lbs/U.S. gal.)

SOAR POWER GROUP

Hotline:+86-4008111308 Http://www.soar.hk E-mail:sale@soar.hk

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Materials and specifications are subject to change without notice. The International System of Units (SI) is used in this publication.

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